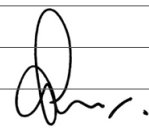


CE MARKING- DECLARATION of PERFORMANCE (DoP)

No. IC 0027 29/06/2013

Fabricator: Icen Windows Ltd 3L Moss Road Witham Essex Post code: CM8 3UW	Installers details to be added where frames sold unglazed	Installer: J Paterson The Window Company 52 Clover Rise Whitstable Kent Post code: CT5 3HT Or Registered No (5):
Window or Door	Door	
System	Total 70	
Style	French Doors (Open Out)	
Application & VACP	Class 3 (Non Escape Route)	
Authorised Representative		
Notified Body - hEN(4)		
Notified Body - ETA		
Test/certification body	BSI	KM 13358

Essential Characteristics acc. EN 14351-1: 2006 A1:2010

Resistance to Windload(3)	Class 2 (800 Pa)	
Resistance to Water(3)	Class 3A (100 Pa)	
Dangerous substances(1)	As per declaration by component suppliers	
Impact Resistance - doors	NPD	
Load bearing of safety devices(1)	NPD	350N if fitted
Height (Doors only)		
Operation forces (Automatic devices only)	NPD	
Acoustic Performance	NPD	
Thermal transmittance(1) (2) (3)	Minimum requirement (W/m ² K)	Glazing requirement (W/m ² K) Warm Edge Ψ 0.04 - Metal Ψ 0.06
	1.8	1.7 - 1.6
Radiation Properties	NPD	
Air Permeability(3)	Class 1 (150 Pa)	
Ability to release (Class 1 escape routes only)(1)		
Company Authorised Personnel - Fabricator	Name:	Paul Foyle
	Company Position:	Managing Director
	Signature:	
	Date:	29/06/2013
Company Authorised Personnel - Installer	Name:	John Paterson
	Company Position:	Proprietor
	Signature:	
	Date:	29/06/2013

Comments/notes:

(1) Threshold values must be entered - No Performance Declared (npd) acceptable for all other Essential Characteristic Values. (2) Thermal transmittance declared value dependant on fitting of specified glazing unit by manufacturer or named installer
(3) Entry performance values declared where improved results may be available for specific applications. (4) Requirement for Notified Body approval of ITT & FPC for Class 1 doors (on escape routes)

Conditions for unglazed frames:

(5) Installers Registered No. - assigned by the fabricator. The fabricator must then hold details, on a register, which the installer signs to agree with the terms and conditions to which the declaration refers. It is the installers responsibility to ensure that the whole window conforms to the declared U value or better by sourcing a suitable glazing unit.